

## PIPE PROTECTION MATERIALS

## KRITI PIPELINE TAPES

## SPECIFICATION GUIDE



Trantex Pipeline Tapes are engineered to efficiently and effectively protect underground pipelines from corrosion.

Trantex tape is available with a tough, flexible "all weather" polyvinyl film backing with printed identification Type VID. This high tensile strength film, combined with a specially formulated adhesive assures a strong, permanent bond with the steel pipe over a wide temperature range (+176 F° to - 40 °F) (+80 °C to - 40 °C)

Using the chart below, select the Trantex tape most suited to your particular requirements.

Trantex Tapes are manufactured in accordance with AWWA C-209 and Federal L-T-1512 A Specifications.



| STYLE                                     | VID-10             | VID-20  |
|---|--------------------|---|
| Total Thickness (Nominal) (mils)          | 10                 | 20  |
| Total Thickness (Nominal) (mm)            | 0.25               | 0.25  |
| Backing Film                              |                    |   |
| Type                                      | Polyvinyl-Chloride | Polyvinyl-Chloride  |
| Thickness (mils)                          | 8                  | 18  |
| Thickness (mm)                            | 0.20               | 0.45  |
| Tensile Strength (lbs/in)                 | 25                 | 50  |
| Tensile Strength (kg/cm)                  | 4.45               | 8.90  |
| Elongation (%)                            | 200                | 200   |
| Color                                     | Black              | Black   |
| Adhesive                                  |                    |   |
| Thickness (mils)                          | 1.5                | 1.5   |
| Thickness (mm)                            | 0.038              | 0.038   |
| Adhesion to Steel (min) (oz/in width)     | 20                 | 20  |
| Adhesion to Steel (min) (kg/cm width)     | 0.22               | 0.22  |
| <b>Chemical and Electrical Properties</b> |                    |   |
| Dielectric Strength, Volts (min)          | 7000               | 7000  |
| Insulation Resistance, Megohms (min)      | $10^7$             | $10^7$  |
| Moisture Vapor Transmission (max)         |                    |   |
| (Grains/hr/sq. ft)                        | 1.0                | 0.5   |
| Moisture Vapor Transmission (max)         |                    | to the second second property of the second |
| Grams/24hr/sq/m)                          | 16.74              | 8.37  |
| Film Resistant to:                        |                    | (')''()k ~  |
| Acids and Alkalies                        | Excellent          | Excellent   |
| Corrosive Salts                           | Excellent          | Excellent   |
| Salt Water                                | Excellent          | Excellent   |
| Oil and Grease                            | Good               | Good  |
| Bacteria                                  | Good               | Good  |
| Abrasion                                  | Good               | Excellent   |
| Hydro Carbons                             |                    |   |
| (Aliphatic)                               | Fair               | Fair  |
| (Aromatic)                                | Poor               | Poor  |

Tests are conducted in accordance with ASTM Methods. Values indicated are averages.

Dimensions: Available in widths 1" and up. Standard lengths 100' Longer lengths available on request.